

DELAPHOS

EXCELLENCE IN ZINC PHOSPHATE

GUIDING FORMULATION 2 Pack Epoxy Polyamide Primer - Grey

Weight

PART A

[1]	Eurepox 7001/75X	18.51	Epoxy Resin, 75% in Xylene
[2]	Xylene	37.64	
[3]	Isobutanol	3.77	
[4]	Printex 140V	0.07	Carbon Black Pigment
[5]	Tioxide R-TC4	12.47	Titanium Dioxide
[6]	Delaphos 2M	5.48	Zinc Phosphate Anticorrosive Pigment
[7]	Westmin B30E	9.44	Extender talc
[8]	Perchem Easigel	0.73	Organoclay Thickening Agent
[9]	Anti-Terra 203	0.37	Dispersion Additive

Pre-mix items 1,2,and 3. Add items 4 to 9, and disperse to belown 30 microns F.O.G.

PART B

[10]	Versamid 115	10.68	Amino Polyamide Resin
[11]	Xylene	0.77	
[12]	<u>Isobutanol</u>	0.07	
	Total [A+B]	<u>100.00</u>	

Thoroughly mix items 10 to 12

Mix Parts A and B in the given weight ratio prior to application [equivalent to a volume ratio of 4 parts A : 1 Part B. Pot life is approximately 8 hours.

SUPPLIERS

[1]	Europox 7001/75X	Witco Corporation UK Ltd
or	AralditeGZ 7071 X 75	Ciba Polymers Ltd
[4]		Degussa AG
[5]		Tioxide Ltd
[6]		JPE Delaphos
[7]		Westmin Talc b.v.
[8]		Laporte Absorbants Ltd
[9]		BYK Chemie GmbH
[10]	Euredur 115	Witco Corporation UK Ltd
or	Versamid 115	Ciba Polymers Ltd

