

DELAPHOS

EXCELLENCE IN ZINC PHOSPHATE

GUIDING FORMULATION 2 Pack Isocyanate Free Acrylic Primer – Red Oxide

	<u>Weight</u>	
<u>PART A</u>		
[1] Crodacure XL950	20.46	Amine Functional Acrylic Resin
[2] Xylene	21.99	
[3] Bayferrox 130M	8.87	Red Iron Oxide Pigment
[4] Delaphos 2M	6.38	Zinc Phosphate Anticorrosive Pigment
[5] Talc AT Extra	16.66	Extender - Talc
[6] Aerosil 200	0.64	Fumed Silica
 <u>PART B</u>		
[7] <u>Crodacure XL955</u>	25.00	Epoxy Functional Acrylic Resin
Total	<hr/> 100.00	

Mix items 1 and 2. Add item 6 whilst mixing and disperse until bit-free.

Add items 3 to 5 and disperse to 30 microns F.O.G.

Prior to application, mix Part A with Part B in the ratio given [i.e. 3:1 by weight]

SUPPLIERS

[1],[7]	Croda Resins Limited
[3]	Bayer AG
[4]	JPE Delaphos
[5]	Omya Ltd
[6]	Degussa AG